



**EnCal 3000 Gas Chromatograph
Commissioning and Maintenance Manual
Biogas and THT-Devices**

Document history

Version	Date	Author	Changes
a	19.10.17	Gas Quality	Initial version

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1 Introduction

The first part of this manual describes the main steps of a commissioning for an Encal3000 gas chromatograph. This covers the gas connections and the setting of the pressure for the connected gases, the connection of power supply and communication cables, the start-up of the device, a check of the parameter settings, the preparation of a new basic calibration and a performance test of the device.

The second part is focused on the actions that should be done for maintenance. These are a check of the pressures for carrier gas, sample gas and calibration gas, an exchange of internal moisture filters (only for biogas devices), a performance test and an optionally new basic calibration if the calibration gas bottle has to be changed. An advised time period for the maintenance is at least once a year.

The commissioning and maintenance should be done only by service people that are qualified for it. To get this qualification Elster offers Encal3000 service and commissioning trainings.

2 Steps for Commissioning

This chapter contains a summary of the main steps for the installation of the device in the field. In addition to that it contains a checklist for the installed hardware, the set pressures for the used gases and the used parameter settings for the analysis of the sample gases and for the communication of the results.

2.1 Gas Connections and Set Values for the pressure of the connected gases

The following gases are needed for the operational work of the device:

- carrier gas: Helium with a quality of 5.0 or higher
Supply pressure 5.5 barg Flow \pm 4 ml/min per channel
- calibration gas: Composition preferably close to pipe line composition
Quality 2.0 or higher (with a maximal uncertainty of 1% relative deviation for each component) Supply pressure 1 to 4 barg nominal;
Pressure peak protection up to 4 barg; Flow \pm 30 ml/min
- up to five different sample gases, in the most application one or two different sample gases has to be analysed

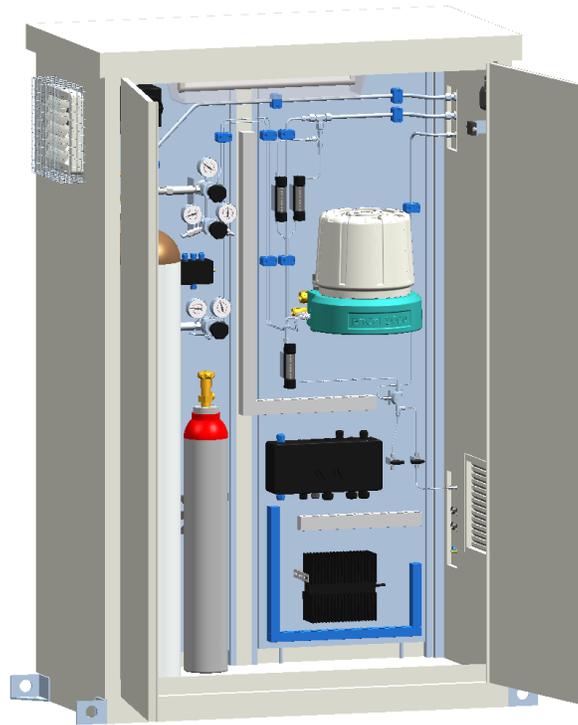
For each of these gases stainless steel tubes should be used for the piping. The connection to the device is done with 1/8" Swagelok connections. It is possible to use another size for the tubes but than adapters to 1/8" are needed. Before these tubes become connected to the device they should be flushed for about 30 seconds with the carrier gas to remove particles, rest air and rest moisture that is inside these tubes. For the sample gas tubes it is also possible to flush it with sample gas if the sample gas pressure has been reduced already to 1-4 barg. Advised is to close the gas supply from the pipeline and to use only the rest pressure in the tubes for the flushing with sample gas. This should be done to limit the amount of flameable gas that would come out of the tubes during this flushing.

A carrier gas cylinder has typically volume of 50l at a pressure about 200 barg. For the regulation of the pressure that is needed for the carrier gas supply of the device a pressure reduction, that reduces the pressure to a range of 5-6 barg, is needed. The optimal set pressure for the carrier gas supply of the device is 5.5 barg. Preferred is to use a dual stage regulator for the carrier gas.

The device cannot operate without carrier gas, because of that it is recommended to have always two carrier gases cylinders available with an easy switch system from one cylinder to the other. In this way it is possible to use the other cylinder if one is already empty and to continue with the sample gas analysis also if the new ordered cylinder has not arrived yet. The change to the second bottle should be done if the fill pressure of the first is below 20 barg. The carrier gas consumption of the Encal3000 is 8 ml/min. One 50l cylinder with an original fill pressure of 200 barg is useable for about two years if it becomes used for one Encal3000. Sometimes there are two or more devices in one station and one carrier gas installation becomes used for all this devices. In this case one 50l cylinder would be useable for a time that is equal to two years divided by the number of devices.

The following picture shows an example for a possible installation of carrier gas, calibration gas and the analyzer in one system. An installation like this can be easily used if the device is installed as indoor installation. If the station is build outside without the use of a closed room this installation can also be used but in addition a roof is needed to protect the device from direct sunlight, from rain etc. Advised is to put this installation in a cabinet to be able to guarantee stable measurement conditions.





For the calibration gas it is possible to use a 10l cylinder because the consumption of the calibration gas is very low. Typically one 10l cylinder with an original fill pressure of 120 barg is useable for more than three years and after this time the certificate would also be not valid anymore.

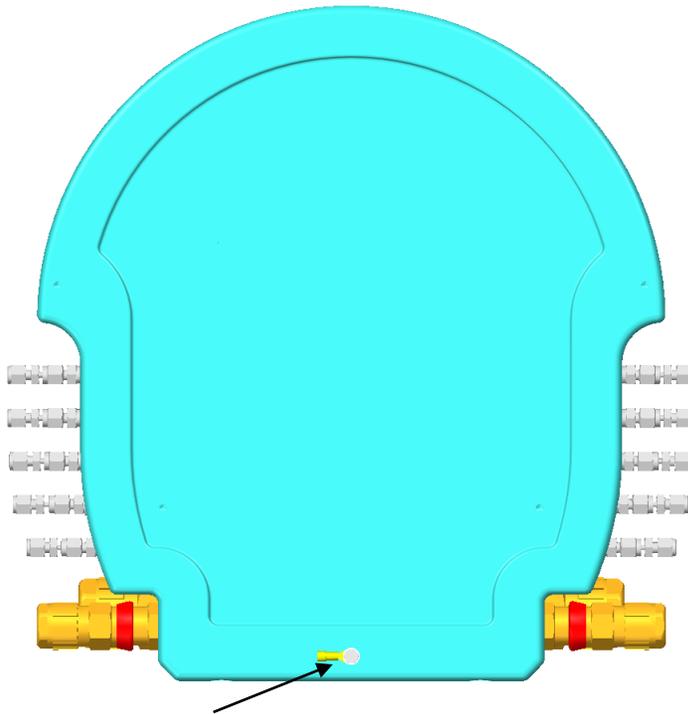
The use of a calibration gas which is close to the sample gas is only advised if only one sample gas becomes analysed and if the variation of this sample gas is not strong. Also important is that the concentration of the components in the calibration gas are not too small, they should be at least ten times higher than the detection limit, otherwise the calculated response factors can be too unstable. In the following table the composition for a typical calibration gas useable for biogas and THT-Analysers is described.

Component name	Calibration Gas [mol%]	Measurement range [mol%]
Nitrogen (N ₂)	2	0 – 15
Methane (CH ₄)	balance	60 - 100
Carbon Dioxide (CO ₂)	2.5	0 - 12
Oxygen (O ₂)	0.5	0 - 3
THT	0.0006	0 – 0.002
Hydrogen Sulphide (H ₂ S)	0.001	0 – 0.01
Carbonyl Sulphide (COS)	0.001	0 – 0.01

The allowed pressure range for the calibration gas and the sample gases after the pressure reduction is 1-4 barg, advised is to use a set pressure of about 2 barg for these gases.

2.2 Power Supply and Communication

The next step is to prepare the connections for power supply, Modbus communication and TCP-communication. For the power supply a two wire connection (+ and -) is needed (see hardware manual chapter 5.1.6), the third position for the ground should not be used. For the grounding of the device use the prepared connection at the bottom of the housing instead.



The required voltage for the device is 24V. The typical required current for start-up is about 3A for the nonheated version and about 7A for the heated version. It is recommended to use shielded cables for the power supply and for the communication. In addition to that it is recommended to use one entrance in form of the cable glands for the power supply and another for the communication cables. Before the device becomes switched on the above mentioned values for the power should be checked. If the power is too low the device cannot start up and a sound that is comparable to humming noise would come from the Interconnection board of the device.

For the TCP-IP communication a four wire cable with the connection of TX+, TX-, RX+ and RX- is needed. The TCP-IP connectors are located near the main board at position J7 of the interconnection board. For Ethernet and serial Modbus communication twisted pair cables should be used. The length of a cable for Ethernet communication is typically limited to 100 meter. For the serial Modbus communication up to two connections with a four wire connection (one pair becomes used for A and B, the remaining two for the ground) are available. The connectors are also located close to the main board at position J6 of the interconnection board (see hardware manual, chapter 5.1.6).

Please make sure that all cable glands are sealed when the installation is completed.

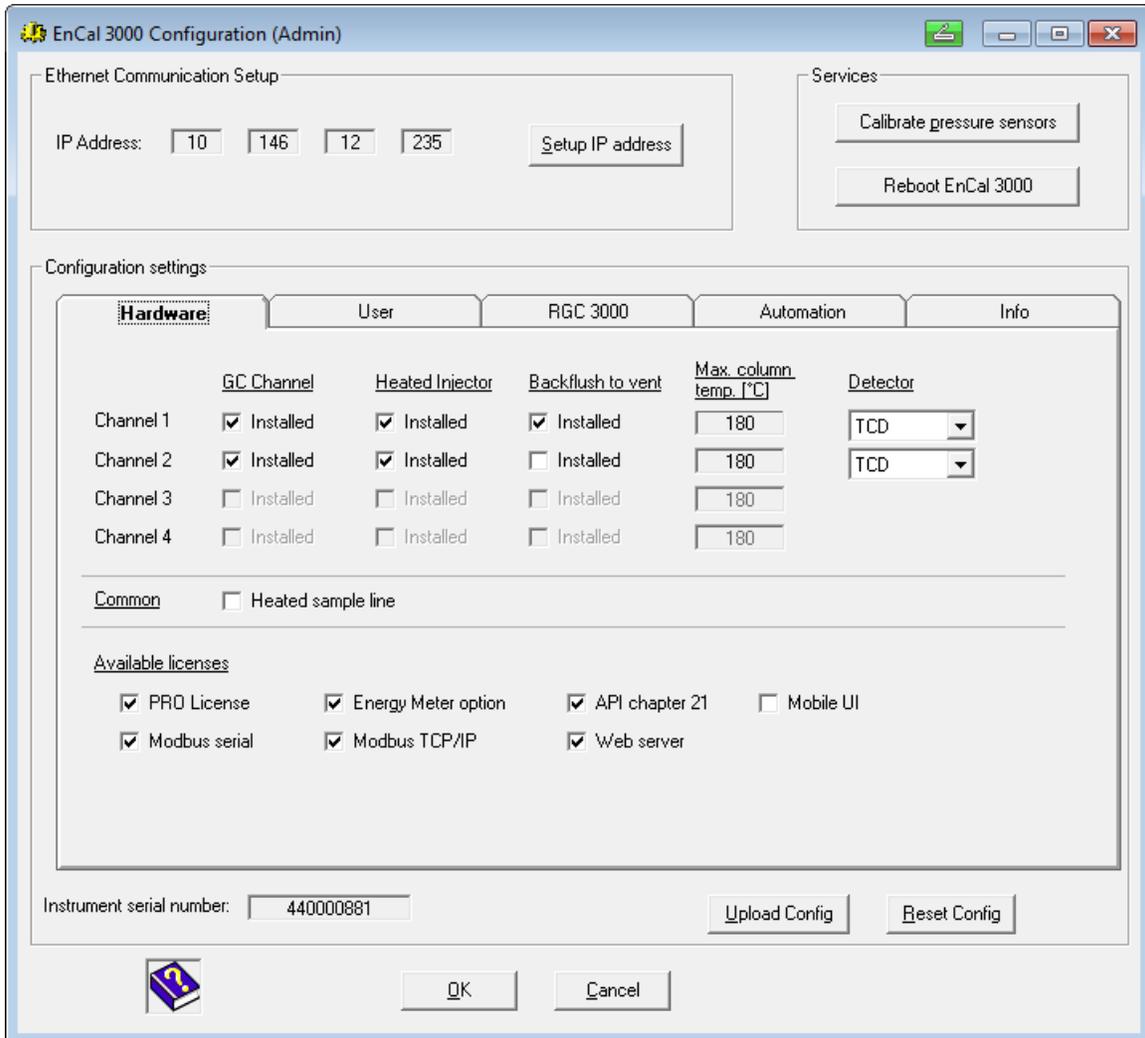
2.3 Device Start-Up

After the installation is finished the device can be switched on and prepared for the operational work. The first step is to install the RGC3000 software on the computer that becomes used for the communication to the device. The second step is to get communication to the device and to make a backup of the configuration and the parameter Settings of the device.

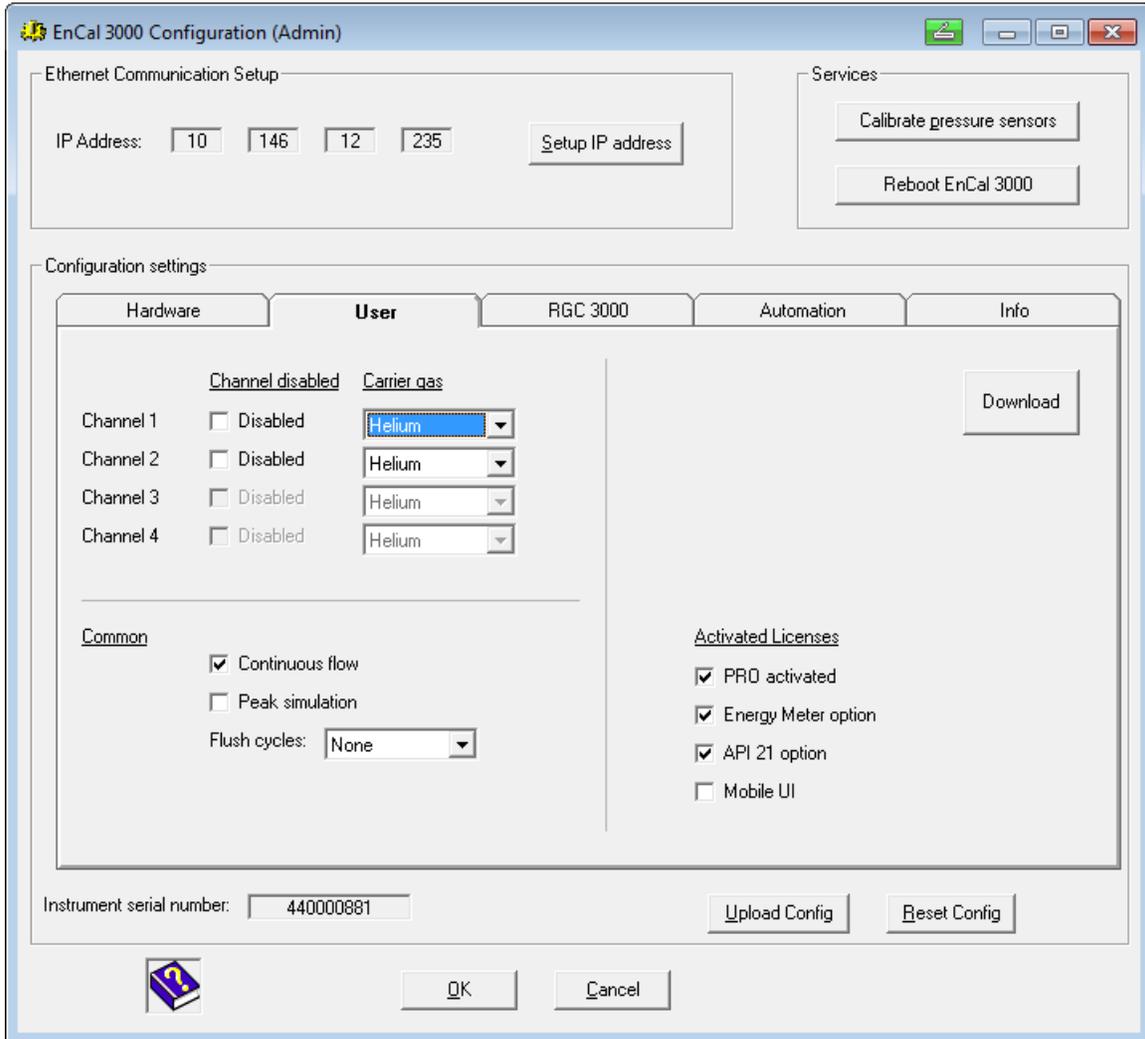
The RGC3000 software can only communicate by TCP-IP to the device. For this communication the I.P. address of the device and the computer must be in the same subnet. For that the Subnet Mask must be the same. For the I.P. address the first numbers must be the same if in the Subnet Mask the number 255 is used. The last numbers of the I.P.-address (other value than 255 for the subnet mask) of the computer, the chromatograph and all other partners in the subnet must be different. Otherwise this results into I.P. conflicts. After deliverance the device has a typical I.P. setting that was used during the production. It is either possible to use this setting or to set a new I.P. address and subnet mask. The original I.P. address is typically labelled at the device (for example 10.16.1.50) and the used Subnet Mask is 255.0.0.0. If you like to change the I.P. address to and the subnet mask, don't forget that the change of the I.P. address for a device with old mainboard type is only possible if the device in Boot P – mode (see software manual chapter 2.2). For devices with new mainboard type the change of the I.P. address is also possible via a web browser (see also software manual chapter 2.2).

The next step is to make an "Upload" of the configuration and to check if the settings in this configuration are ok. With the command "Upload" the configuration from the device are loaded into the program. With the command "Download" the setting becomes sent to the device. After successful "Upload" the Encal3000 Instrument serial number will present.

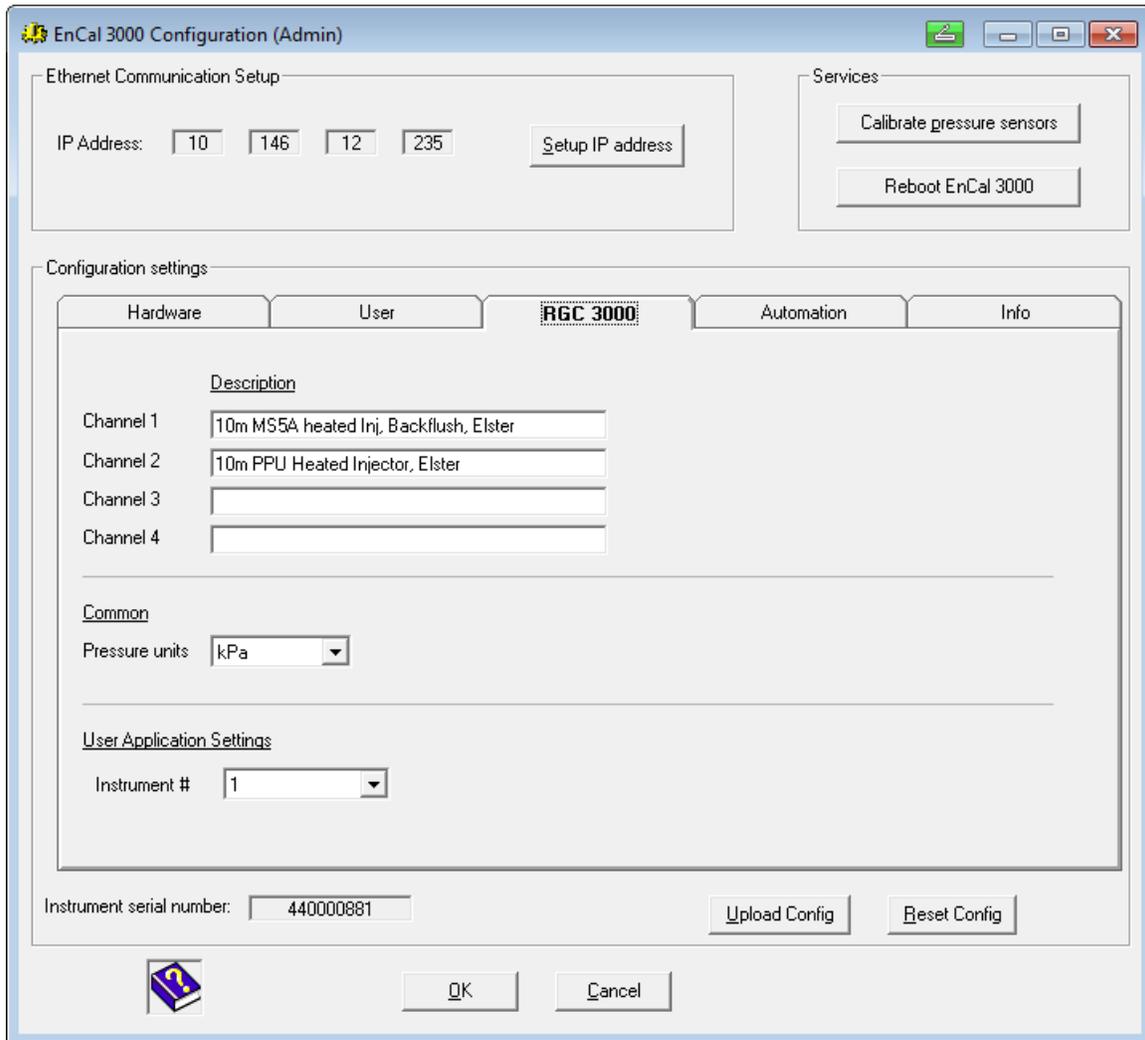
In the menu Hardware for the standard device two channels with a heated injector and the available licences should be visible.



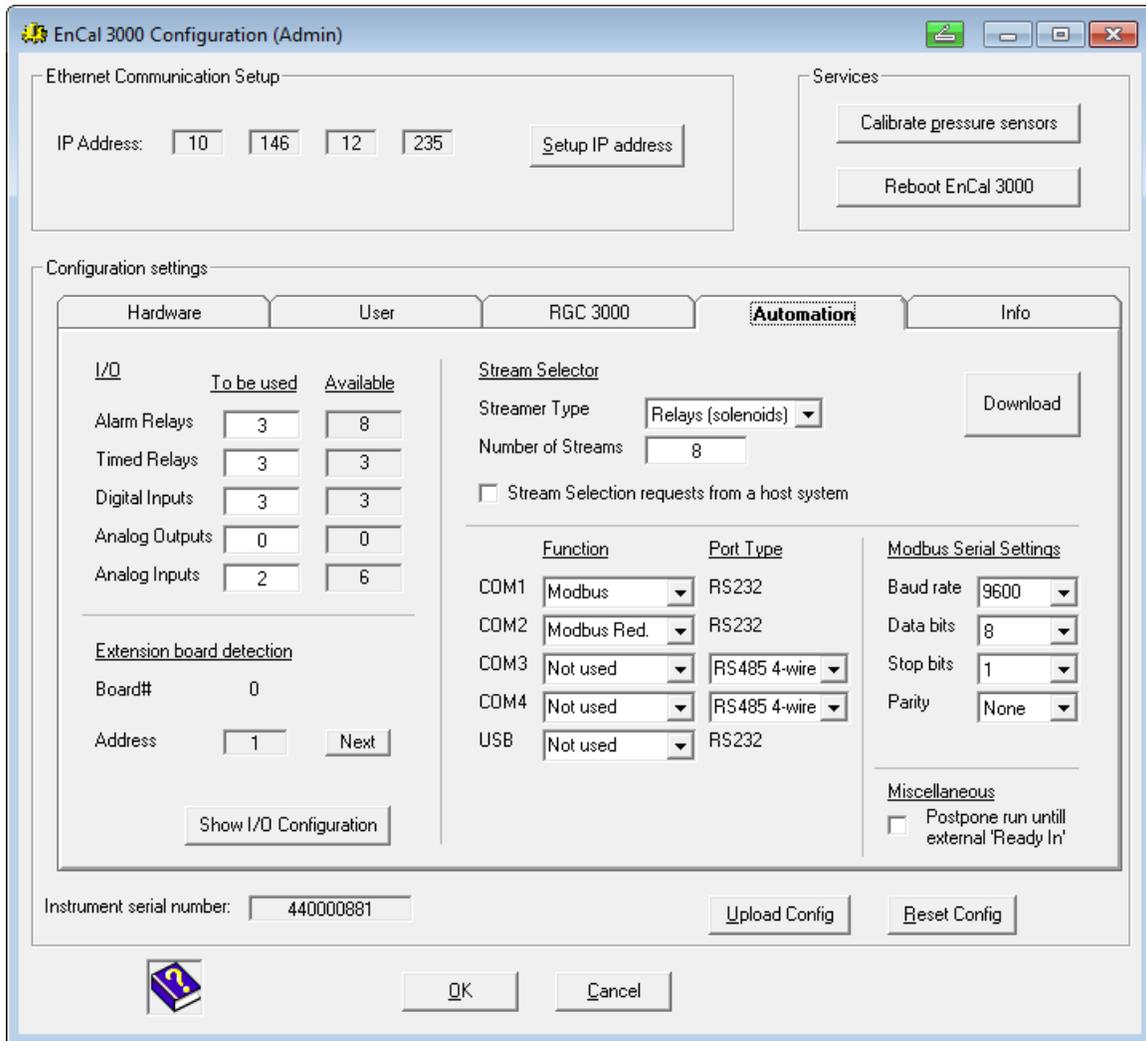
In the menu “User” the used carrier gases for both channels are visible. Here it is important that the right carrier gas type is selected for both channels. For a standard device the right setting is helium for both channels. In addition to that the check button for continues flow should be activated and all available licenses should be activated. For the number of flush cycles the setting is typically “None”.



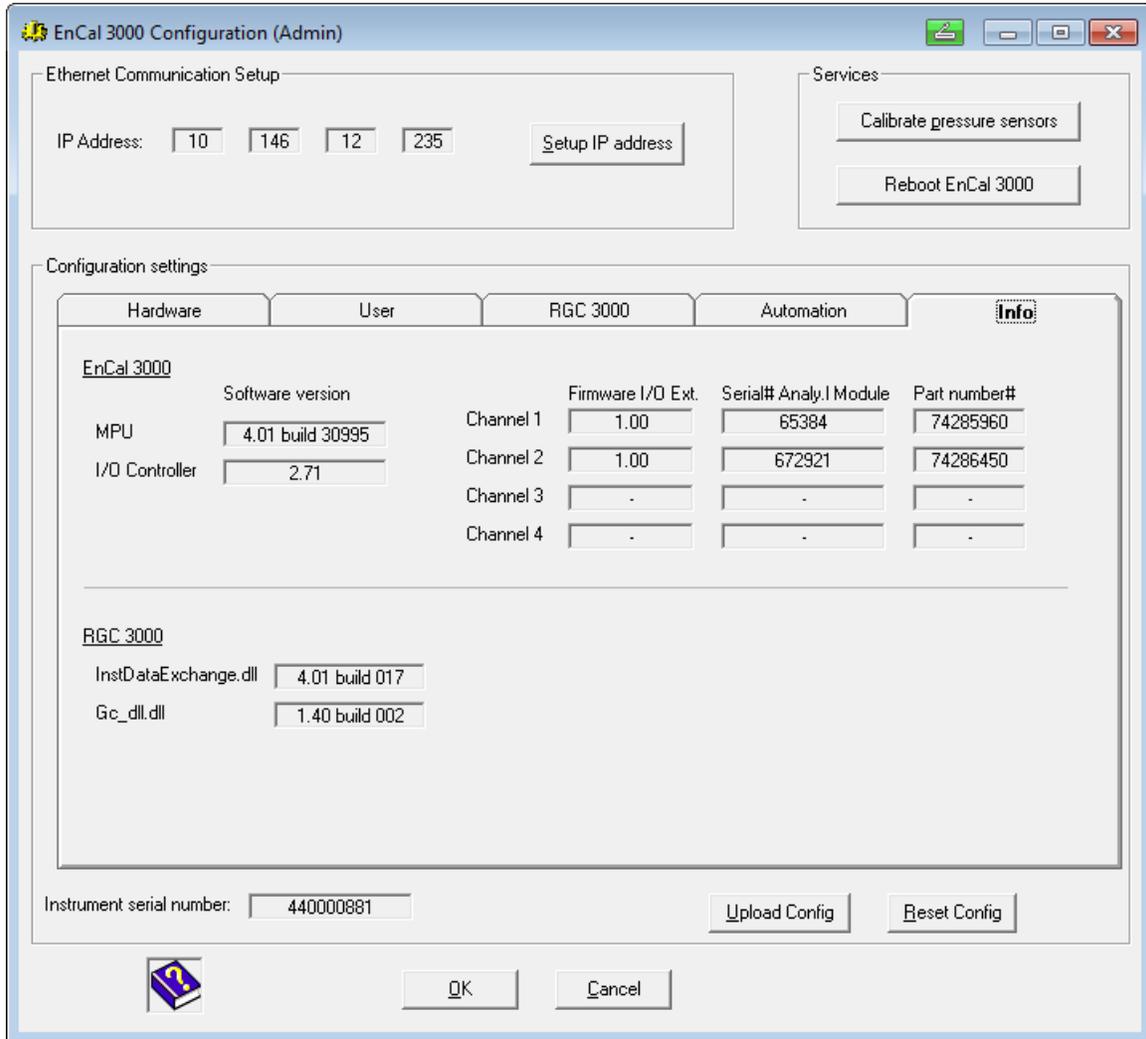
In the menu “PROstation” the type names of the used channel and the unit for the column pressure are visible. This information can be used for example for a check if the right channels are used for an approved operational Analysis. Also if spare parts are needed this information can be used to order the right spare channel type.



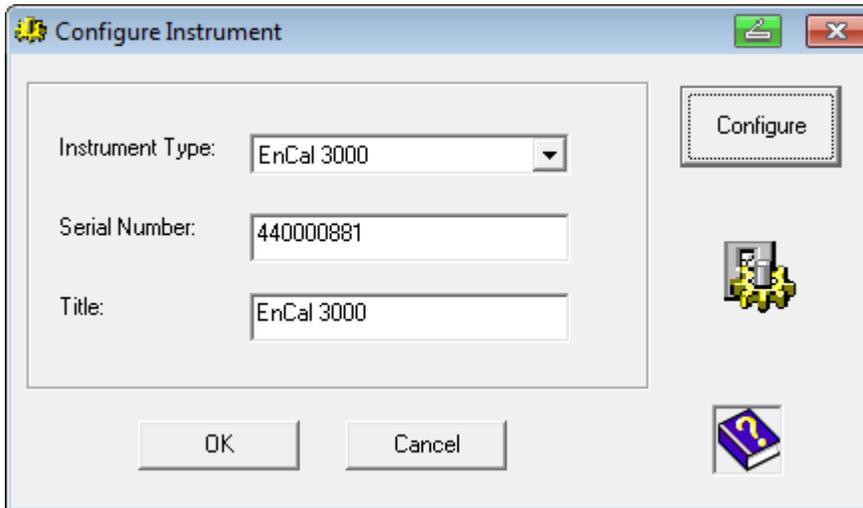
In the menu “Automation” are visible the number of available streams, Relays, In- and Outputs, the used comports for Modbus communication and the corresponding baud rate. Check here if these settings for the Modbus communication are correct, if not they have to be changed at this menu in the configuration and must be downloaded to the device. After a “Download” of changed settings in the configuration the device must be restarted. Also check if the number of available streams is “8”. If this number is lower it can happen for example that the calibration gas stream (position 6) is not available and than it is not possible to calibrate the device in the right way. If the number of available streams is “8” the number of available Alarm Relays and Time Relays is “3”. Check also if the right number of relays becomes used.



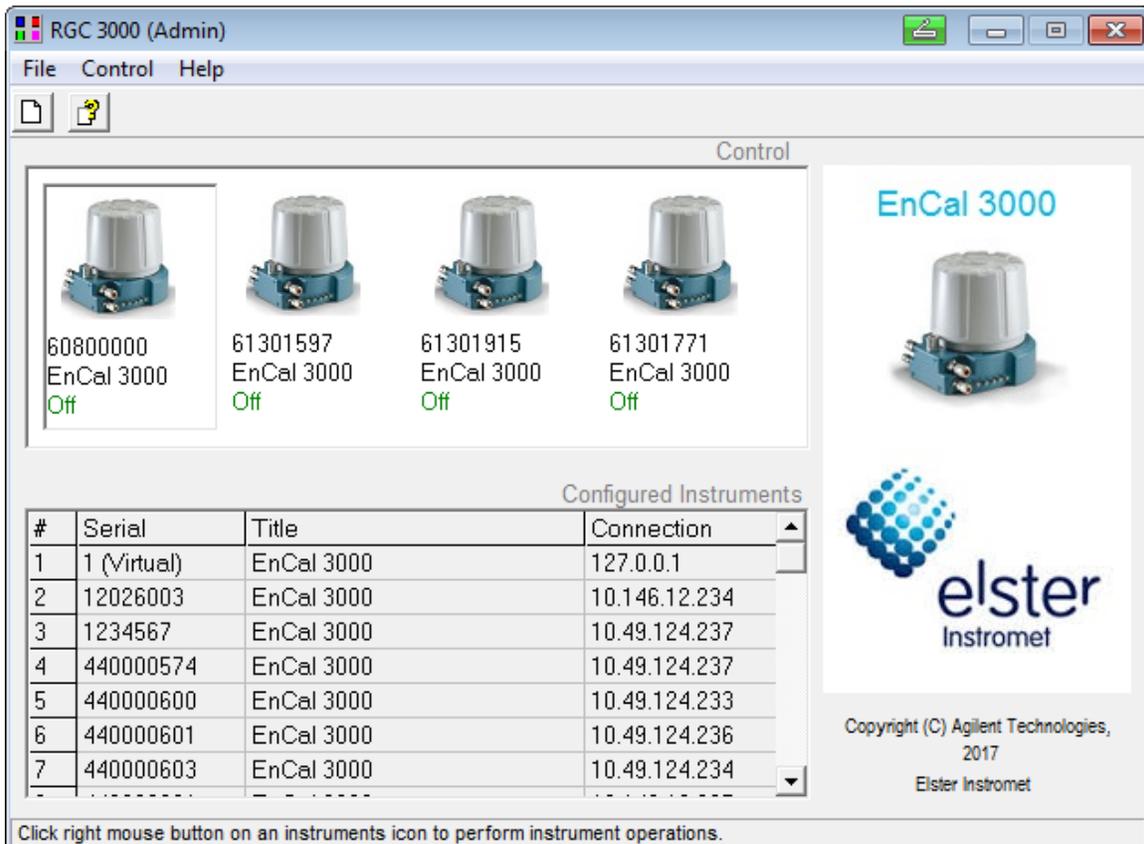
In the menu “Info” it is possible to check the versions of the used software for the MPU-firmware, I/O Controller and the PROstation Software on the used computer. An update of this software packages cannot be done from here. For that special update tools would be needed.



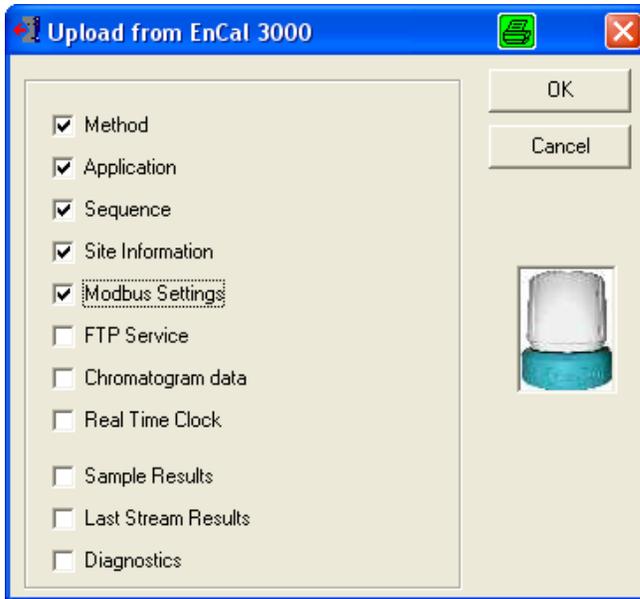
If every setting in the configuration is ok, it can be confirmed with a click on ok. After that another window appears, click on ok again.



After that the configuration part is finished and the device can be selected for a start of the control software with a double click on the picture for the device that you like to use.



Directly after opening the control software an upload of the actual parameter settings and back up of these setting should be done. The upload can be done in the menu control/ upload. Select here the first five parameter settings.



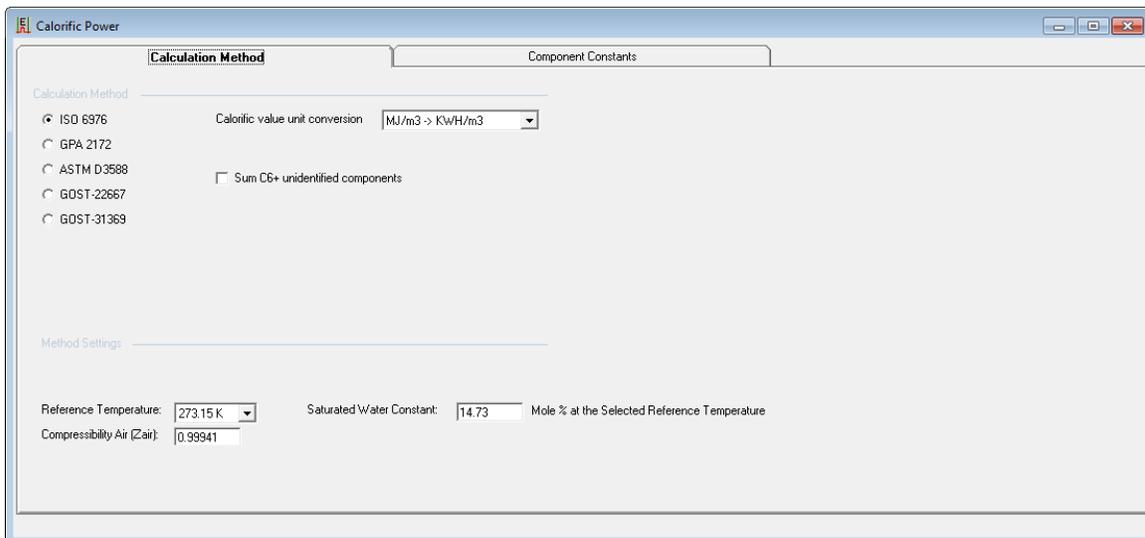
Each of these parameter settings has to be saved separately. This can be done in the menu File.

2.4 Check of the parameter settings

Compare the actual settings in the menu method with the documented settings that are visible in the test report which becomes delivered together with the device. The right starting point for the method to use is this documented factory settings.

All parameters in the menus method/Instrument Setup, method/Integration Events, method/peak Identification, method/peak calibration and method/properties should be the same as in the documented factory settings. If this is the case the first measurements with sample gas can be started. If there is no sample gas available it is also possible to start with some analysis of the calibration gas.

Please check especially if the correct standard and correct components constants are used for the country where the devices are installed. An example is the use of the standard ISO 6976 in the state 0-0.



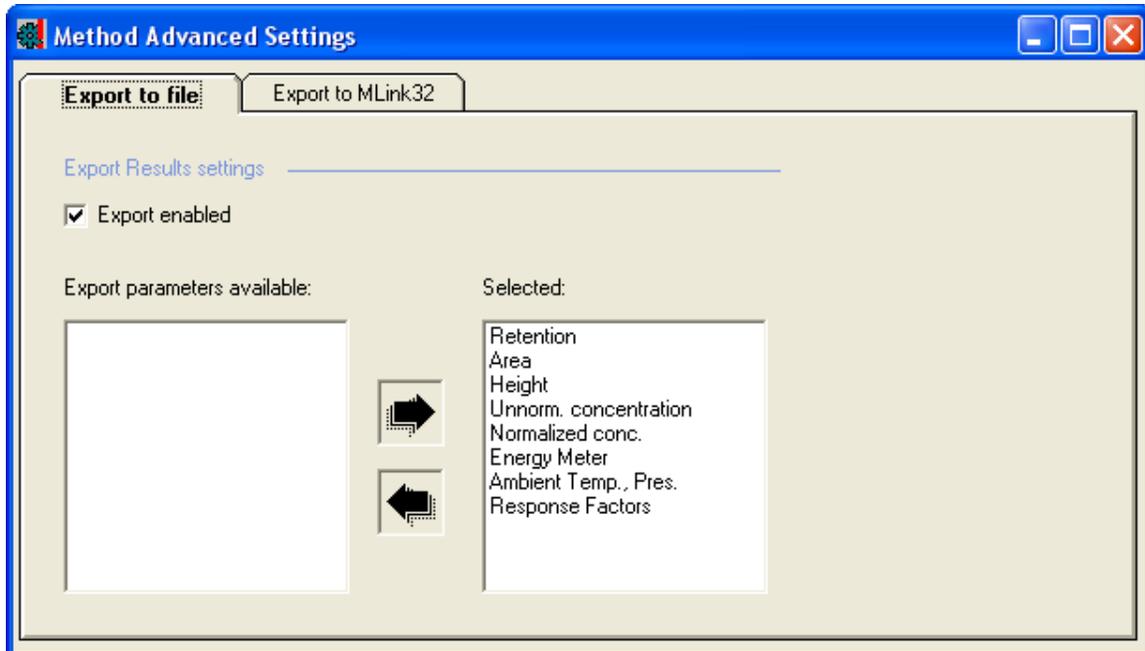
Calorific Power

Calculation Method **Component Constants**

Component Sort

#	Active	Component Name	Index	Hs	Hi	SF	MW
1	<input checked="" type="checkbox"/>	1. Nitrogen	1	0	0	0.0224	28.0135
2	<input checked="" type="checkbox"/>	2. Methane	2	39.84	35.818	0.049	16.043
3	<input checked="" type="checkbox"/>	3. CO2	3	0	0	0.0819	44.01
4	<input checked="" type="checkbox"/>	4. Ethane	4	69.79	63.76	0.1	30.07
5	<input checked="" type="checkbox"/>	5. Propane	5	99.22	91.18	0.1453	44.097
6	<input checked="" type="checkbox"/>	6. i-Butane	6	128.23	118.18	0.2049	58.123
7	<input checked="" type="checkbox"/>	7. n-Butane	7	128.66	118.61	0.2069	58.123
8	<input checked="" type="checkbox"/>	8. neo-Pentane	8	157.12	145.06	0.2387	72.15
9	<input checked="" type="checkbox"/>	9. i-Pentane	9	157.76	145.69	0.251	72.15
10	<input checked="" type="checkbox"/>	10. n-Pentane	10	158.07	146	0.2864	72.15
11	<input checked="" type="checkbox"/>	11. n-Hexane	11	187.53	173.45	0.3286	86.177
12	<input checked="" type="checkbox"/>	12. n-Heptane	12	216.96	200.87	0.4123	100.204
13	<input checked="" type="checkbox"/>	13. n-Octane	13	246.38	228.28	0.5079	114.231
14	<input checked="" type="checkbox"/>	14. n-Nonane	14	275.85	255.74	0.6221	128.258
15	<input checked="" type="checkbox"/>	15. n-Decane	15	305.29	283.16	0.7523	142.285
16	<input checked="" type="checkbox"/>	16. Benzene	16	147.45	141.42	0.3017	78.114
17	<input checked="" type="checkbox"/>	17. Cyclohexane	17	176.7	164.64	0.3209	84.161
18	<input checked="" type="checkbox"/>	18. Methylcyclohexane	18	205.64	191.57	0.3808	98.188
19	<input checked="" type="checkbox"/>	19. Toluene	19	176.35	168.31	0.3886	92.141
20	<input checked="" type="checkbox"/>	20. n-Undecane	20	334.76	310.58	0.7523	156.311
21	<input checked="" type="checkbox"/>	21. n-Dodecane	21	364.23	337.01	0.7523	170.377
22	<input checked="" type="checkbox"/>	22. H2S	22	25.12	23.1	0.1	34.082
23	<input checked="" type="checkbox"/>	23. COS	23	24.45	24.45	0.1225	60.076
24	<input checked="" type="checkbox"/>	24. Oxygen	24	0	0	0.0316	31.998
25	<input checked="" type="checkbox"/>	25. Hydrogen	25	12.788	10.777	-0.004	2.0159
26	<input checked="" type="checkbox"/>	26. Helium	26	0	0	0.0006	4.0026

If you like to save some measurements for a commissioning protocol don't forget to activate the export to file in the menu method/ advanced.



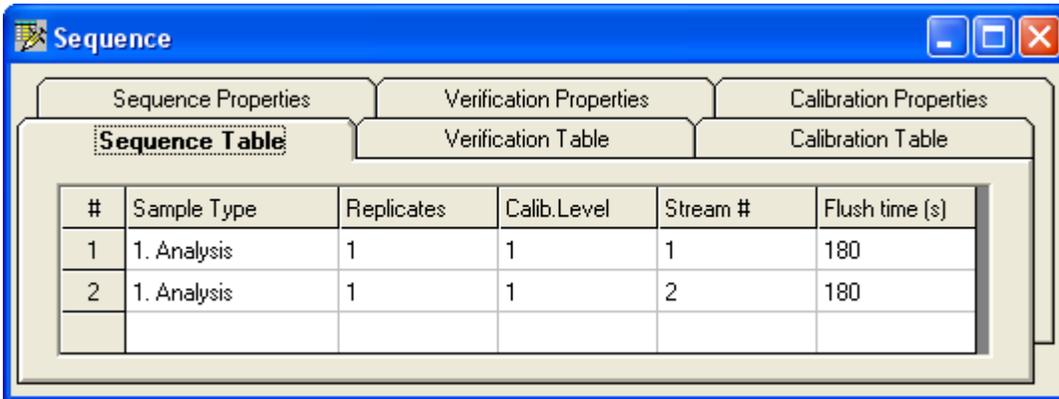
Typically directly after the start-up of the device the measurement results will be unstable, because the device is not thermally stabilized yet. An indicator if the measurement results of the device is stable or not is the unnormalized sum. Directly after start-up the unnormalized sum is typically too high (for example 120 or more). After about one hour (or at least 10 measurements) the results should become stable and then the unnormalized sum should be in a range between 95 and 105. If the unnormalized sum is still too high the set value for the carrier gas pressure is maybe too high or the instrument is still not stable yet. One other cause for a too high unnormalized sum can also be a higher atmospheric pressure or a lower ambient temperature than during the time when the instrument was calibrated for the last time. For a too low value of the unnormalized sum the reason can be a too low carrier gas pressure, a too low gas flow for the carrier gas or a partly blocked carrier gas flow. Another possible reason for a too low unnormalized sum is a much lower ambient pressure than during the last time that the device was calibrated or a much higher ambient temperature than during the time the device was calibrated last time. Also a too low pressure for sample gas or a blocked sample gas flow can be a cause for a too low unnormalized sum.

After about one hour the results are quite stable but the temperature inside the housing is not completely stable. Because of that we advice to let the device run for at least 8 hours or over night after start-up and to continue with the preparation of the new basic calibration afterwards. During this time also the rest amount of air and moisture which is often left in the gas tubes for the sample gas becomes completely removed by the sample gas flow.

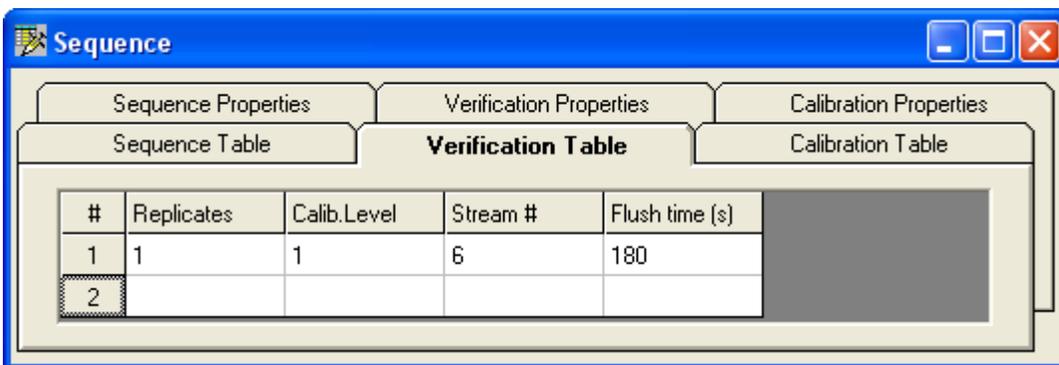
For the biogas device internal moisture filters are used for the first channel from type M5A. At start-up of the device these filters are typically filled with air. Because of that big noise peaks for nitrogen and oxygen are typically visible. With each finished measurement these filters will be flushed with carrier gas more and more and the noise peaks are getting smaller. After several hours the air in the filter is completely removed and the noise peaks will disappear.

2.5 Preparation of a new Basic Calibration

The first step is to check the parameter settings in the menu Automation/Sequence. Check here especially if a flushing time of 180 seconds becomes used for every sample gas stream, for the verification and calibration gas.



#	Sample Type	Replicates	Calib. Level	Stream #	Flush time (s)
1	1. Analysis	1	1	1	180
2	1. Analysis	1	1	2	180



#	Replicates	Calib. Level	Stream #	Flush time (s)
1	1	1	6	180
2				

Also the settings in the menu Application/Time Relays for the activation of the internal bypass should be checked. The internal bypass should be activated only if the stream for the analysis becomes changed. It becomes activated a while after the new stream has been selected. The internal bypass should be deactivated again within the parameterized time for flushing (for example after 170 seconds after the change of the stream).

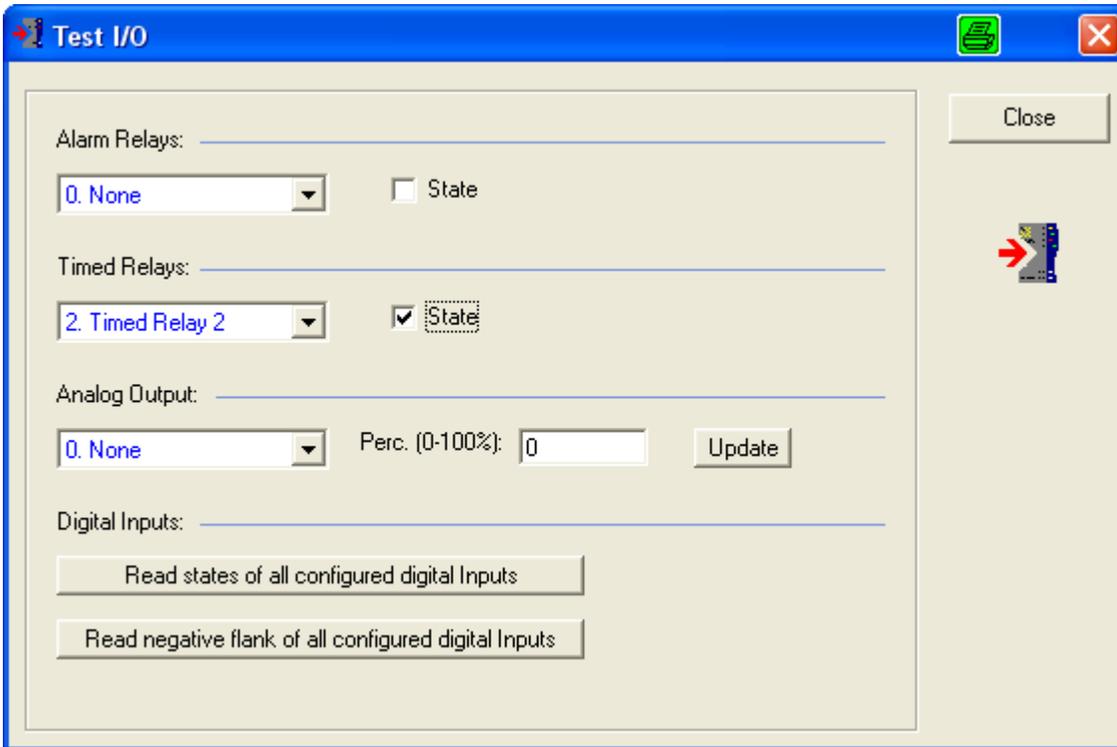


#	Event	Delay [s]	Timed Relay	Relay State
1	6. New Stream	80	2. Timed Relay 2	1. Energize
2	6. New Stream	170	2. Timed Relay 2	0. De-energize
3				

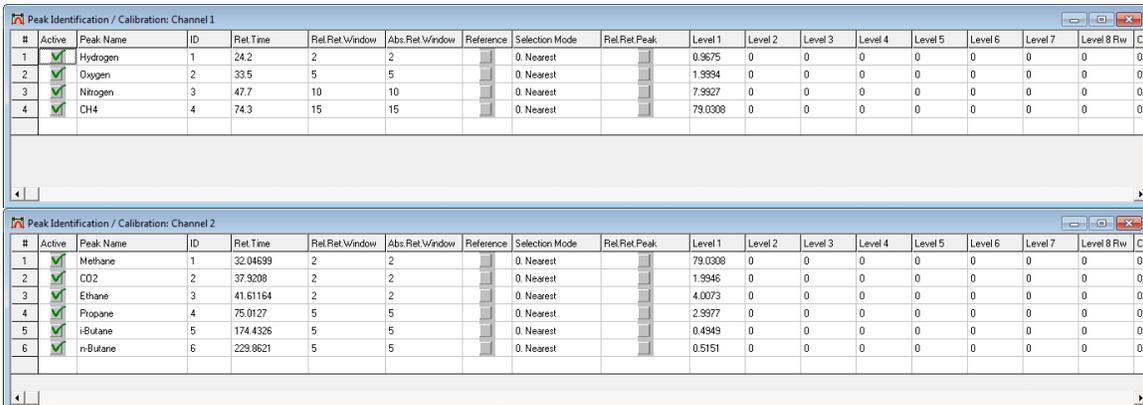
Before the new basic calibration becomes started some test measurements with the calibration gas should be done. Important is that the analysis results for the calibration gas is stable enough. Typically at the beginning the nitrogen and the oxygen concentrations are too high and are also unstable. The reason for this effect is that there is often some rest air in the tube for the calibration gas. Continue with the test measurements with the calibration gas until the results are stable.

Stable results for biogas unit are reached when the repeatability for the calculated calorific value better than 0.03% relative standard deviation. For THT device stable results would be better than 0.2ppm relative standard deviation for THT concentration.

If the tubes were not flushed well, this would take a few hours. It is possible to speed this up by a manual activation of the internal bypass. This manual activation can be done in the menu Control/ Time Relays. Select "2. Timed Relay 2" and activate it with the button state. This is not possible during a running measurement. Because of that the analysis has to be stopped before the internal bypass can be activated manually.



The next step after the test measurements with the calibration gas are finished is to enter the certified values for the calibration gas in the menu method/peak identification. Typically these values should be entered in the column called "level 1".

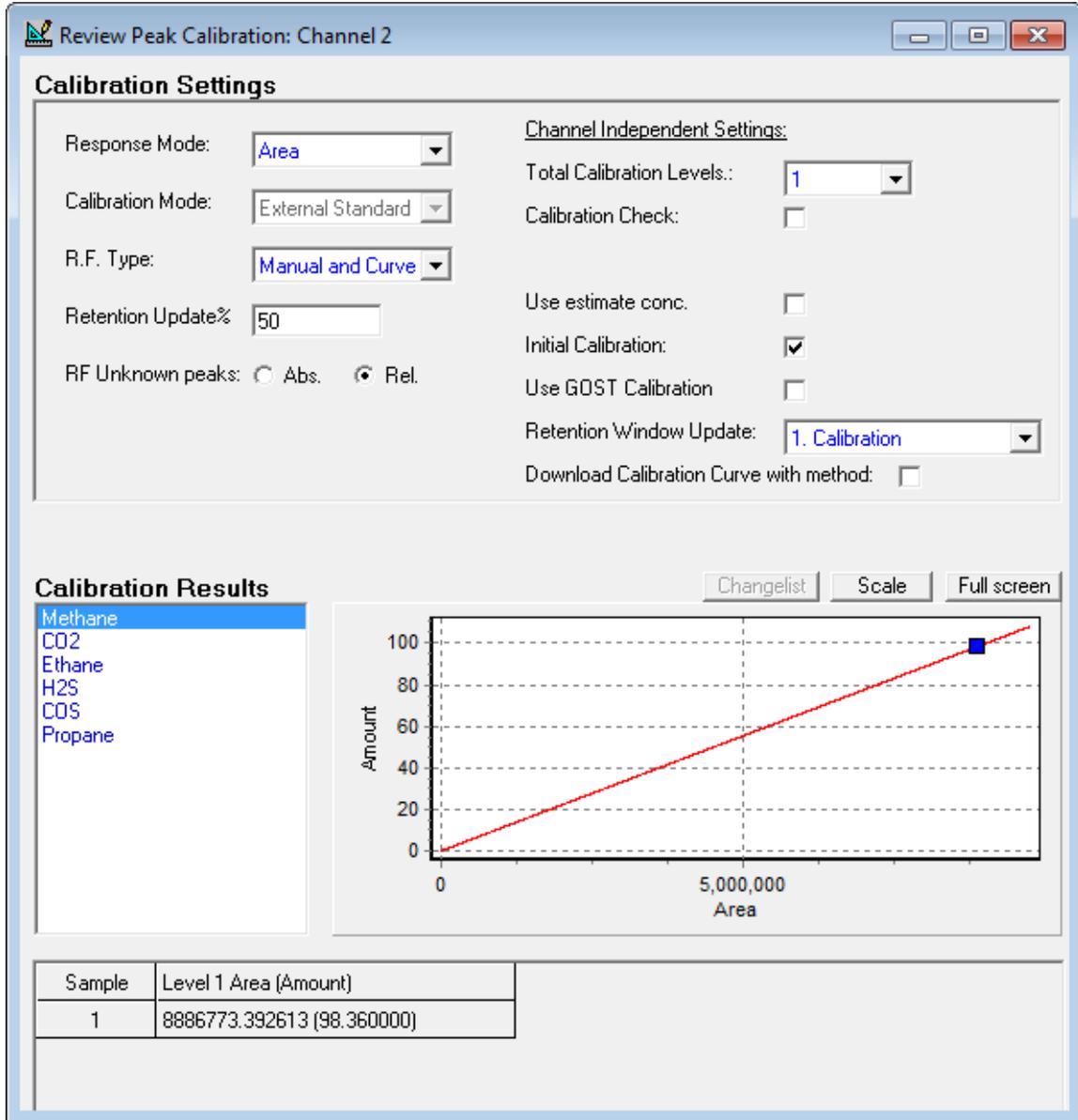


#	Active	Peak Name	ID	Ret. Time	Ret.Ret./Window	Abs.Ret./Window	Reference	Selection Mode	Ret.Ret. Peak	Level 1	Level 2	Level 3	Level 4	Level 5	Level 6	Level 7	Level 8	Rw	C
1	✓	Hydrogen	1	24.2	2	2		0. Nearest		0.3675	0	0	0	0	0	0	0	0	0
2	✓	Oxygen	2	33.5	5	5		0. Nearest		1.994	0	0	0	0	0	0	0	0	0
3	✓	Nitrogen	3	47.7	10	10		0. Nearest		7.9327	0	0	0	0	0	0	0	0	0
4	✓	CH4	4	74.3	15	15		0. Nearest		79.0308	0	0	0	0	0	0	0	0	0

#	Active	Peak Name	ID	Ret. Time	Ret.Ret./Window	Abs.Ret./Window	Reference	Selection Mode	Ret.Ret. Peak	Level 1	Level 2	Level 3	Level 4	Level 5	Level 6	Level 7	Level 8	Rw	C
1	✓	Methane	1	32.04699	2	2		0. Nearest		79.0308	0	0	0	0	0	0	0	0	0
2	✓	CO2	2	37.9308	2	2		0. Nearest		1.994	0	0	0	0	0	0	0	0	0
3	✓	Ethane	3	41.61164	2	2		0. Nearest		4.0073	0	0	0	0	0	0	0	0	0
4	✓	Propane	4	75.0127	5	5		0. Nearest		2.9977	0	0	0	0	0	0	0	0	0
5	✓	i-Butane	5	174.4326	5	5		0. Nearest		0.4949	0	0	0	0	0	0	0	0	0
6	✓	n-Butane	6	229.8621	5	5		0. Nearest		0.5151	0	0	0	0	0	0	0	0	0

Only if the device has been multilevel calibrated during the production, another calibration level should be used. In this case in the field also just one calibration would be used but the values from the certificate should be entered at “level 8 Rw” instead of “level 1”.

The next step is to check in the menu method/peak calibration if the option “initial calibration” is activated and that the total number of calibration levels is 1. Only if the device has been multilevel calibrated before it was delivered the number of calibration levels should be 2 or higher.



Calibration Settings

Response Mode: **Area**

Calibration Mode: **External Standard**

R.F. Type: **Manual and Curve**

Retention Update%: **50**

RF Unknown peaks: Abs. Rel.

Channel Independent Settings:

Total Calibration Levels.: **1**

Calibration Check:

Use estimate conc.:

Initial Calibration:

Use GOST Calibration:

Retention Window Update: **1. Calibration**

Download Calibration Curve with method:

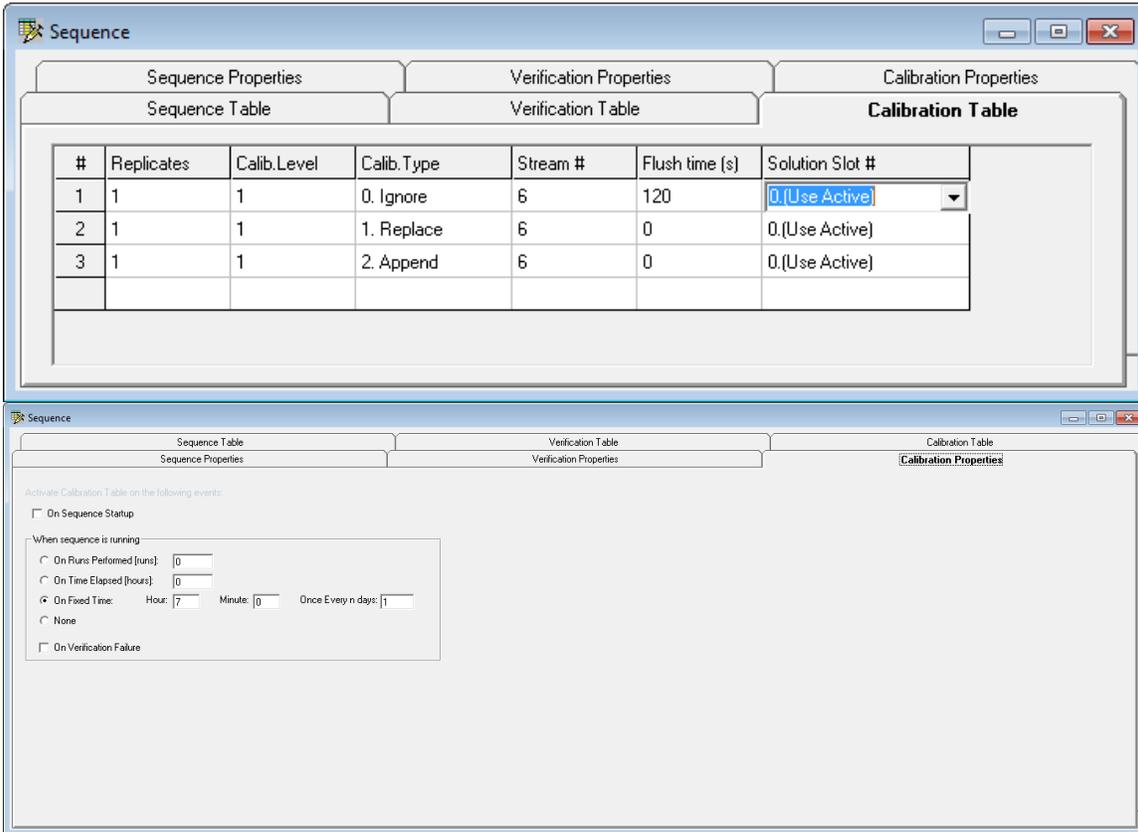
Calibration Results

Methane
CO2
Ethane
H2S
COS
Propane

Amount vs. Area graph showing a linear relationship. The y-axis (Amount) ranges from 0 to 100. The x-axis (Area) ranges from 0 to 5,000,000. A red line represents the calibration curve, and a blue square marker is visible at approximately (8,886,773.39, 98.36).

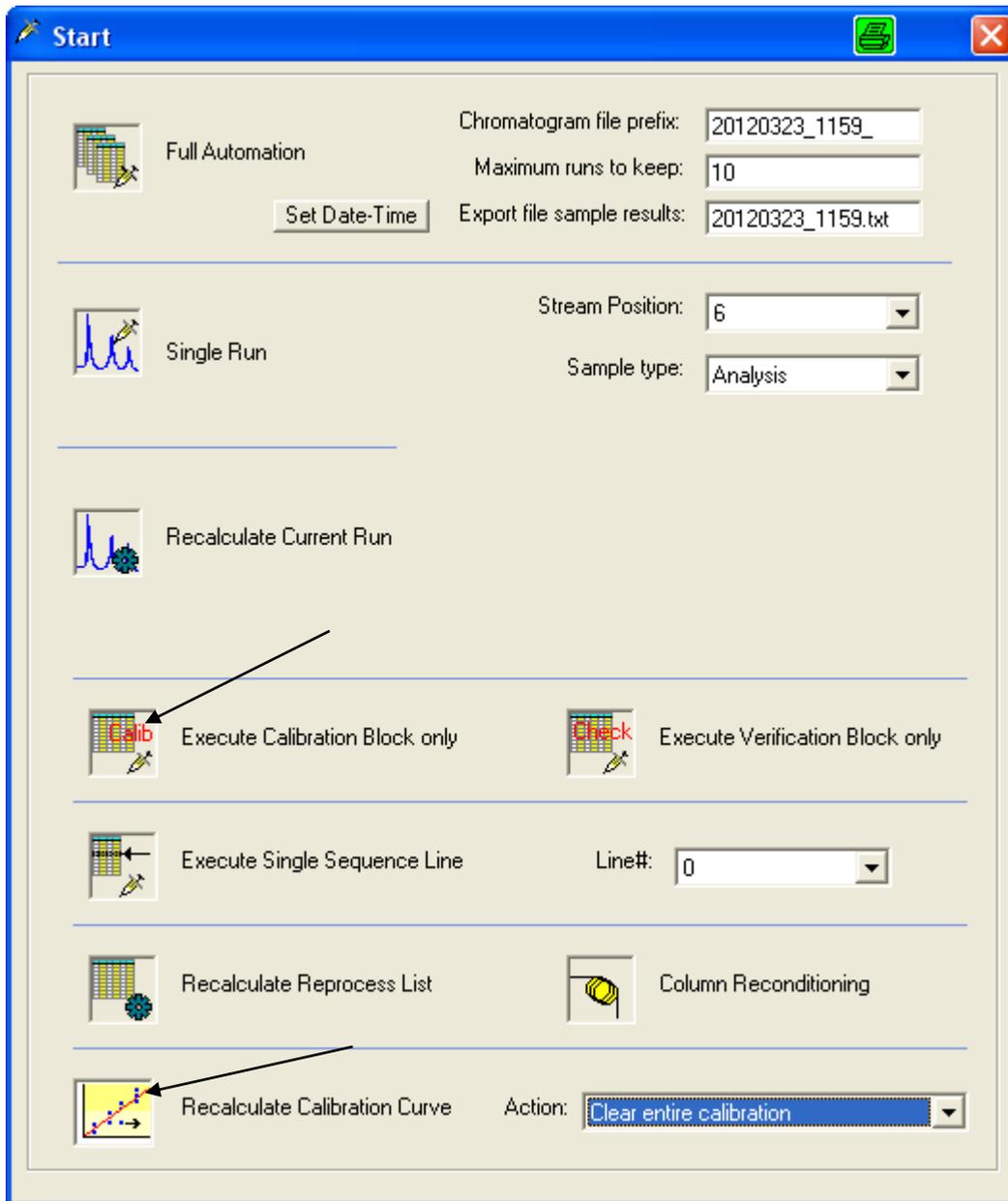
Sample	Level 1 Area (Amount)
1	8886773.392613 (98.360000)

After the changes in the menu method are finished, don't forget to download the new method to the device. Before the calibration can be started also the settings in the menu automation/ sequence should be checked.



Typically for a calibration three measurements are done, the first one would be ignored and the other two would be used. The average of them would be used for the calculation of the response factors. Check also if the right calibration level becomes used. It must be the same as the used level in the menu method/ peak identification. If you have changed some settings in the menu automation/ sequence the new sequence must be downloaded to the device.

Before the new basic calibration can be started the old response factors has to be deleted. This can be done in the menu Control/ Start with a click on the button "Recalculate Calibration Curve" if the action "Clear entire calibration" has been selected. After that the basic calibration can be started with a click on the button "Execute Calibration Block only".



After the basic calibration is finished the option “initial calibration” in the menu method/ peak calibration should be deactivated and the option “calibration check” should be activated. This option becomes used for a check of the daily calibration.

Review Peak Calibration: Channel 2

Calibration Settings
Channel Independent Settings:

Response Mode: Area

Calibration Mode: External Standard

R.F. Type: Manual and Curve

Retention Update%: 50

RF Unknown peaks: Abs. Rel.

Total Calibration Levels.: 1

Calibration Check:

Use estimate conc.:

Initial Calibration:

Use GOST Calibration:

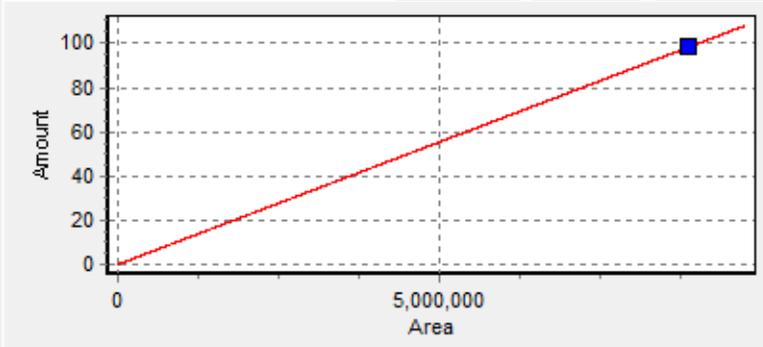
Retention Window Update: 1. Calibration

Download Calibration Curve with method:

Calibration Results

- Methane
- CO2
- Ethane
- H2S
- COS
- Propane

Changelist Scale Full screen



Sample	Level 1 Area (Amount)
1	8886773.392613 (98.360000)

The results of the daily calibration will be compared with the results from the basic calibration and from the last valid calibration. If the results are outside the defined limits, which can be parameterized in the menu method/ peak identification, the calibration results becomes discarded and the last valid calibration results would be used for the further analysis. Typically these limits are 5% for the main components and up to 25% for the higher hydrocarbons.

#	Curve Type	Thru origin	RF other peak	Rel. R.F.	Intercept coeff.	Linear coeff.	Quadratic coeff.	Cubic coeff.	Flw factor	Manual RF	Manual RF	InitialRF%	CurrentRF%	GC
1	0. Linear	<input checked="" type="checkbox"/>	2	0	0	4.94072912973374E-05	0	0	0		0.0000133	5	5	0
2	0. Linear	<input checked="" type="checkbox"/>	0	0	0	0.00000905	0	0	0		0.0000133	5	5	0
3	0. Linear	<input checked="" type="checkbox"/>	0	0	0	1.91763217919837E-05	0	0	0		1	5	5	0
4	0. Linear	<input checked="" type="checkbox"/>	0	0	0	2.08878325674708E-05	0	0	0		0.00015	5	5	0

#	Curve Type	Thru origin	RF other peak	Rel. R.F.	Intercept coeff.	Linear coeff.	Quadratic coeff.	Cubic coeff.	Flw factor	Manual RF	Manual RF	InitialRF%	CurrentRF%	GC
1	0. Linear	<input checked="" type="checkbox"/>	0	0	0	1.10681341421129E-05	0	0	0		1	10	10	0
2	0. Linear	<input checked="" type="checkbox"/>	0	0	0	6.16795211053679E-06	0	0	0		0.000169	10	10	0
3	0. Linear	<input checked="" type="checkbox"/>	0	0	0	0	0	0	0		0.0000528	10	10	0
4	0. Linear	<input checked="" type="checkbox"/>	0	0	0	1.08182364672347E-05	0	0	0		0.000114	25	25	0
5	0. Linear	<input checked="" type="checkbox"/>	0	0	0	0	0	0	0		0.000114	25	25	0
6	0. Linear	<input checked="" type="checkbox"/>	0	0	0	5.71612264947899E-06	0	0	0		0.000071	15	15	0

Download the method again after the changes in the menu method/ peak calibration and method/ peak identification are finished. After that a performance test can be started.

2.6 Performance Test

The number and the type of gases that can be used for a performance test can be fixed for example in the approval and the corresponding verification procedure. If this is not the case the customer can also propose a performance test of his choice.

For a THT device at least the repeatability should be checked with the calibration gas. According to the data sheet the repeatability for THT should always be better than 0.2ppm standard deviation. Some customers are using other limits for the repeatability, for example 2% relative standard deviation. If this is the case this limit should be used for the check of the repeatability.

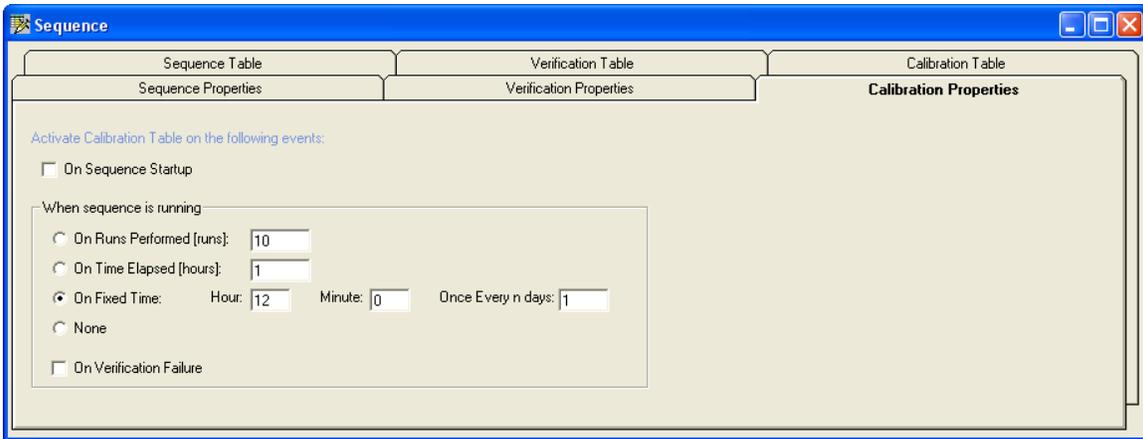
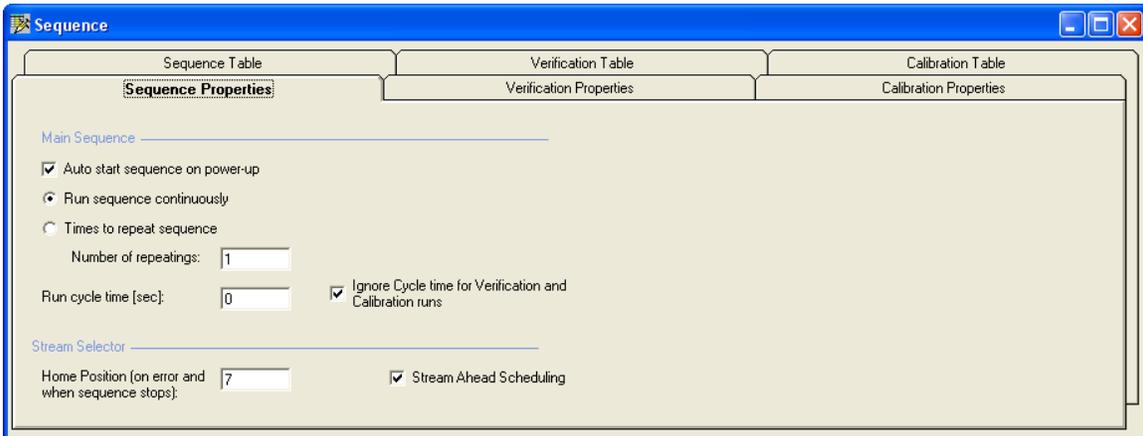
For a biogas device the performance test should be done with three different gases with different amounts for Nitrogen, Methane, Carbon Dioxide and Oxygen. For each of these three test gases a set of measurements (at least 5) should be made. These test results can be reported and used for the commissioning protocol.

The results for the heating value and the other calculated results of a biogas device for these three test gases should be better than 0.5% relative deviation to the certified values of the used test gases. If this is the case the results would be acceptable. A possible test result could be like the following example. In this case three test gases with a low and a high heating value were used and the measurement results show that the performance of the device is inside our defined specification for the measurement uncertainty.

Gas 1:	Component Name	Certified Value	Measured Values	Abs. Deviation	rel. Deviation	Limit
	Calorific Value HS	33.07 ± 0.04 MJ/M3	33.051 MJ/M3	-0.019 MJ/M3	0.05745 %	± 0.5 % rel. Dev.
	Norm Density	0.8251 ± 0.0009 kg/m3	0.82692 kg/m3	0.00182 kg/m3	0.2201 %	± 0.5 % rel. Dev.
	O2	0.5087 ± 0.0255	0.501 mol%	-0.077 mol%		± 0.3 mol% abs. Dev.
	N2	13.945 ± 0.064	14.010 mol%	0.065 mol%		± 0.3 mol% abs. Dev.
	CO2	2.504 ± 0.009	2.487 mol%	-0.017 mol%		± 0.3 mol% abs. Dev.
	CH4	83.042 ± 0.06	83.002 mol%	-0.040 mol%		± 0.3 mol% abs. Dev.
Gas 2:	Component Name	Certified Value	Measured Values	Abs. Deviation	rel. Deviation	Limit
	Calorific Value HS	35.84 ± 0.04 MJ/M3	35.819 MJ/M3	-0.021 MJ/M3	-0.05859 %	± 0.5 % rel. Dev.
	Norm Density	0.7896 ± 0.0008 kg/m3	0.79018 kg/m3	0.0022 kg/m3	0.27862 %	± 0.5 % rel. Dev.
	O2	0.6916 ± 0.0346	0.6856 mol%	-0.055 mol%		± 0.3 mol% abs. Dev.
	N2	6.866 ± 0.022	6.901 mol%	0.035 mol%		± 0.3 mol% abs. Dev.
	CO2	2.444 ± 0.007	2.475 mol%	0.031 mol%		± 0.3 mol% abs. Dev.
	CH4	89.998 ± 0.02	89.9384 mol%	-0.0596 mol%		± 0.3 mol% abs. Dev.
Gas 3:	Component Name	Certified Value	Measured Values	Abs. Deviation	rel. Deviation	Limit
	Calorific Value HS	39.65 ± 0.04 MJ/M3	39.654 MJ/M3	0.004 MJ/M3	0.01011 %	± 0.5 % rel. Dev.
	Norm Density	0.7212 ± 0.0008 kg/m3	0.72118 kg/m3	-0.00002 kg/m3	-0.002773 %	± 0.5 % rel. Dev.
	O2	0.1476 ± 0.0074	0.1465 mol%	-0.0011 mol%		± 0.3 mol% abs. Dev.
	N2	0.145 ± 0.002	0.1481 mol%	0.0031 mol%		± 0.3 mol% abs. Dev.
	CO2	0.15 ± 0.001	0.1492 mol%	-0.0008 mol%		± 0.3 mol% abs. Dev.
	CH4	99.558 ± 0.01	99.5562 mol%	-0.0018 mol%		± 0.3 mol% abs. Dev.

If the deviations are bigger than 0.5% for the heating value, it is either possible that some settings in the method are wrong or that the new basic calibration was not good. If the deviations for the calculated results are too big the deviations for the components should also be checked. Find out which components have the biggest deviation. For these components the peak integration should be checked and the entered value for the certified concentration in the menu method/ peak identification should be checked also. If there was a value not correct, a new basic calibration would be needed after the wrong values has been corrected. If the integration of these components is not ok, the settings in the menu method/ peak integration should be adjusted. In the most cases if the integration of a peak is not good the used setting for the parameter "Set Threshold" is a little too high or the setting for the parameter "Set Peak Width" is to low. Try some different settings for these parameters to optimize the peak integration. After each change the method must be downloaded to the device and after a recalculation of the actual measurement results the effect for the peak integration is visible. If the optimization of the settings in the method/ peak integration has been finished a new basic calibration would be needed.

After the performance test has been successfully finished the last step for the commissioning would be to check the sequence for the operational sample gas analysis. In Sequence Properties the buttons "Auto start sequence on power-up" and "Run sequence continuously" should be activated. For the "Home Position" a stream number where no gas is connected should be used. Because maximal six streams (5 sample + calibration gas) are available this is typically "7". In addition to that the button "Stream Ahead Scheduling" should be activated. In Calibration Properties a fixed time for the calibration, that becomes typically done once every day, should be selected.



After that start the measurement sequence with the button “Full Automation” in the menu Control/Start.

2.7 Check Lists

	Description	OK?
Serial Number		<input type="checkbox"/>
Tag Number		<input type="checkbox"/>
IP address		<input type="checkbox"/>
Certification Number	KEMA 05ATEX2191X / IECEX KEM 10.0094X	<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/>	Comments <input type="checkbox"/>
<i>Notes</i>			<i>Problems Report(s) when comments:</i>		

2.7.1 Visual Inspection Analyzer Equipment

Visual inspection of the equipment:

Action	OK?
Check for contamination and oxidation (rust) of equipment	<input type="checkbox"/>
Check for unusual damages.	<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/>	Comments <input type="checkbox"/>
<i>Notes</i>			<i>Problems Report(s) when comments:</i>		

2.7.2 Check filters and probes

Action	Result	OK?
Check probes and filters for contamination. Replace if filters are contaminated.		<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/>	Comments <input type="checkbox"/>
<i>Notes</i>			<i>Problems Report(s) when comments:</i>		

2.7.3 Set up ENCAL 3000

Description	Content and Set point	Checked	OK
Pressure of Carrier gas bottle 1	> 20 Barg		<input type="checkbox"/>
Pressure of Carrier gas bottle 2	> 20 Barg (if present)		<input type="checkbox"/>
Set Pressure of Carrier gas	5.5 Barg		<input type="checkbox"/>
Pressure of Calibration Gas bottle	> 20 Barg		<input type="checkbox"/>
Set Pressure of Calibration Gas	2 Barg		<input type="checkbox"/>
Set Pressure of Sample System	2 Barg		<input type="checkbox"/>
Column Temperature Channel 1	Between 50°C and 80°C		<input type="checkbox"/>
Column Temperature Channel 2	Between 50°C and 80°C		<input type="checkbox"/>
Injector Temperature Channel 1	Between 55°C and 85°C		<input type="checkbox"/>
Injector Temperature Channel 2	Between 55°C and 85°C		<input type="checkbox"/>
Column Pressure Channel 1	Between 100 and 200 kPa		<input type="checkbox"/>
Column Pressure Channel 2	Between 200 and 300 kPa		<input type="checkbox"/>
Firmware version	2.20 build 19606 or 2.20 build 22375		<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/>	No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/>	Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>			

2.7.4 Check Method Table Encal 3000 According ISO 6976, GPA or GOST

Description	Preset	Checked	OK
Units	KWh /MJ BTU/ KCal		<input type="checkbox"/>
Calibration Gas Components	According to Calibration Gas Certificate.		<input type="checkbox"/>
Heating Value Calculation according to.	ISO 6976, GPA, ASTM or Gost		<input type="checkbox"/>
Reference and combustion temperature.	(15/15), (0/0), (15/0), (25/0), (20/20), (25/20) for ISO 6976. 0/0 or 20/20 for Gost. 60°F and 14.696 PSI for GPA and ASTM		<input type="checkbox"/>

Remarks: Underlined is as default.

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

2.7.5 Calibration Encal 3000

Action	Checked	OK?
Enter the calibration gas data into the method table.		<input type="checkbox"/>
From the RGC 3000 software start a calibration run manually.		<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

2.7.6 Accuracy Check Encal 3000

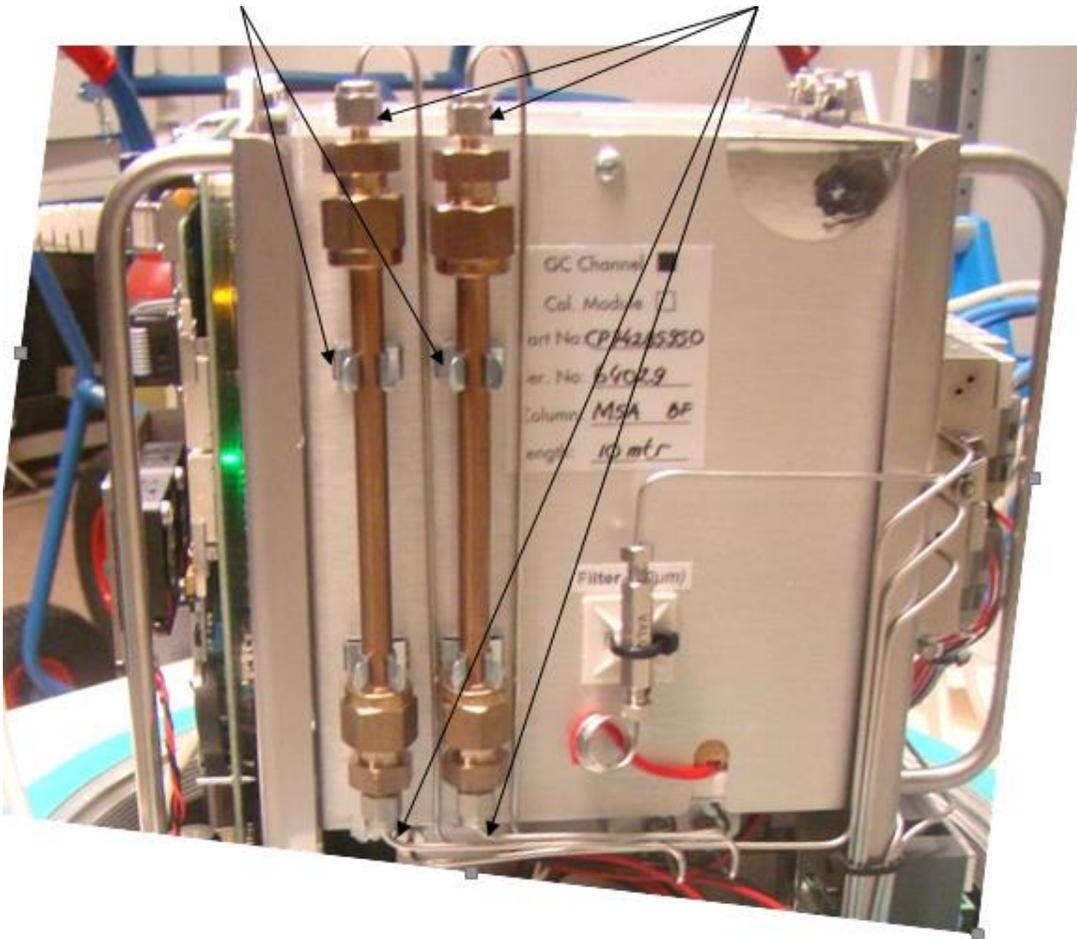
Action	Result	OK?
When the Gas Chromatograph is well calibrated, let the Gas Chromatograph run and verify a single analysis with the test gas certificate	If difference between measurement and certificate is less than 0.5% on the heating value, it is OK.	<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

3 Maintenance

To the maintenance of the device belong a visual check for the pressure of the used carrier gases, the calibration gas and the sample gases. In addition to that it is advised to do a manual calibration to be able to check if the daily calibration becomes accepted. Optionally is an additional performance test after the new calibration.

For biogas devices the internal moisture filter that are used for the Molesieve channel has to be replaced once a year. In the following picture the connections for the internal moisture filters are marked. These connections has to be opened if a filter becomes replaced. After exchange of the filters these connections has to be closed again. A leakage test with a helium detector has to be done afterwards at these connections. After the filters has been exchanged big nitrogen and oxygen noise peaks will be visible in the chromatogram. The reason for that is that same as at commissioning, the filters are filled with air. The noise peaks will become smaller with each finished measurement. After several hours the filters are completely flushed and the noise peaks will disappear.



3.1 Pressure Check and Visual Check of the Equipment

Description	Content and Set point
Pressure of Carrier gas bottle 1	> 20 Barg
Pressure of Carrier gas bottle 2	> 20 Barg (if present)
Pressure of Carrier gas	5.5 Barg
Pressure of Calibration Gas bottle	> 20 Barg
Pressure of Calibration Gas	2 Barg
Pressure of Sample System	2 Barg

If the pressure of the carrier gas or the calibration gas is below these limits it is time to order a new cylinder for the gas that is getting empty.

In addition to the pressure of the carrier gas and calibration gas cylinders also a visual check for of the equipment should be done. This covers a check for contamination and oxidation, a check for unusual damages and a check of the probes and filter. If a probe or a filter is contaminated it should be replaced.

3.2 New Calibration and Performance Test

If the calibration gas cylinder is nearly empty (< 5 barg), it should be exchanged. In this case the certified values of the new calibration gas cylinder have to be entered in the menu method/ peak identification and a new basic calibration should be done. Otherwise just a normal manually calibration is enough. If this manual calibration becomes not accepted a new basic calibration should be done.

For the optional performance test it is possible to use the same kind of gases that were used during the performance test for the commissioning. If the results for the heating value are still within the specification of < 0.5 %, no additional actions are needed. If the deviations are bigger than 0.5% for the heating value it is recommended to do a new basic calibration.

3.3 Checklists first maintenance

Pressure Check and Performance Test:

Description	Min. Content and Set point	Actual content	OK
Pressure of Carrier gas bottle 1	> 20 Barg		<input type="checkbox"/>
Pressure of Carrier gas bottle 2	> 20 Barg (if present)		<input type="checkbox"/>
Pressure of Carrier gas	5.5 Barg		<input type="checkbox"/>
Pressure of Calibration Gas bottle	> 20 Barg		<input type="checkbox"/>
Pressure of new Calibration Gas bottle if the old one has been replaced	> 20 Barg		<input type="checkbox"/>
Pressure of Calibration Gas	2 Barg		<input type="checkbox"/>
Pressure of Sample System	2 Barg		<input type="checkbox"/>
Internal moisture filters exchanged (only for biogas device)			<input type="checkbox"/>
New Calibration successful?			Yes <input type="checkbox"/> No <input type="checkbox"/>
Performance Test successful?			Yes <input type="checkbox"/> No <input type="checkbox"/>
New basic calibration performed if the bottle has been exchanged or if a normal manual calibration was not successful or if the performance test has been failed?			<input type="checkbox"/>

Visual inspection of the equipment:

Action	OK?
Check for contamination and oxidation (rust) of equipment	<input type="checkbox"/>
Check for unusual damages.	<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

Action	Result	OK?
Check probes and filters for contamination. Replace if filters are contaminated.		<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

3.4 Checklists second maintenance

Pressure Check and Performance Test:

Description	Min. Content and Set point	Actual content	OK
Pressure of Carrier gas bottle 1	> 20 Barg		<input type="checkbox"/>
Pressure of Carrier gas bottle 2	> 20 Barg (if present)		<input type="checkbox"/>
Pressure of Carrier gas	5.5 Barg		<input type="checkbox"/>
Pressure of Calibration Gas bottle	> 20 Barg		<input type="checkbox"/>
Pressure of new Calibration Gas bottle if the old one has been replaced	> 20 Barg		<input type="checkbox"/>
Pressure of Calibration Gas	2 Barg		<input type="checkbox"/>
Pressure of Sample System	2 Barg		<input type="checkbox"/>
Internal moisture filters exchanged (only for biogas device)			<input type="checkbox"/>
New Calibration successful?			Yes <input type="checkbox"/> No <input type="checkbox"/>
Performance Test successful?			Yes <input type="checkbox"/> No <input type="checkbox"/>
New basic calibration performed if the bottle has been exchanged or if a normal manual calibration was not successful or if the performance test has been failed?			<input type="checkbox"/>

Visual inspection of the equipment:

Action	OK?
Check for contamination and oxidation (rust) of equipment	<input type="checkbox"/>
Check for unusual damages.	<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

Action	Result	OK?
Check probes and filters for contamination. Replace if filters are contaminated.		<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

3.5 Checklists third maintenance

Pressure Check and Performance Test:

Description	Min. Content and Set point	Actual content	OK
Pressure of Carrier gas bottle 1	> 20 Barg		<input type="checkbox"/>
Pressure of Carrier gas bottle 2	> 20 Barg (if present)		<input type="checkbox"/>
Pressure of Carrier gas	5.5 Barg		<input type="checkbox"/>
Pressure of Calibration Gas bottle	> 20 Barg		<input type="checkbox"/>
Pressure of new Calibration Gas bottle if the old one has been replaced	> 20 Barg		<input type="checkbox"/>
Pressure of Calibration Gas	2 Barg		<input type="checkbox"/>
Pressure of Sample System	2 Barg		<input type="checkbox"/>
Internal moisture filters exchanged (only for biogas device)			<input type="checkbox"/>
New Calibration successful?			Yes <input type="checkbox"/> No <input type="checkbox"/>
Performance Test successful?			Yes <input type="checkbox"/> No <input type="checkbox"/>
New basic calibration performed if the bottle has been exchanged or if a normal manual calibration was not successful or if the performance test has been failed?			<input type="checkbox"/>

Visual inspection of the equipment:

Action	OK?
Check for contamination and oxidation (rust) of equipment	<input type="checkbox"/>
Check for unusual damages.	<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

Action	Result	OK?
Check probes and filters for contamination. Replace if filters are contaminated.		<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

3.6 Checklists fourth maintenance

Pressure Check and Performance Test:

Description	Min. Content and Set point	Actual content	OK
Pressure of Carrier gas bottle 1	> 20 Barg		<input type="checkbox"/>
Pressure of Carrier gas bottle 2	> 20 Barg (if present)		<input type="checkbox"/>
Pressure of Carrier gas	5.5 Barg		<input type="checkbox"/>
Pressure of Calibration Gas bottle	> 20 Barg		<input type="checkbox"/>
Pressure of new Calibration Gas bottle if the old one has been replaced	> 20 Barg		<input type="checkbox"/>
Pressure of Calibration Gas	2 Barg		<input type="checkbox"/>
Pressure of Sample System	2 Barg		<input type="checkbox"/>
Internal moisture filters exchanged (only for biogas device)			<input type="checkbox"/>
New Calibration successful?			Yes <input type="checkbox"/> No <input type="checkbox"/>
Performance Test successful?			Yes <input type="checkbox"/> No <input type="checkbox"/>
New basic calibration performed if the bottle has been exchanged or if a normal manual calibration was not successful or if the performance test has been failed?			<input type="checkbox"/>

Visual inspection of the equipment:

Action	OK?
Check for contamination and oxidation (rust) of equipment	<input type="checkbox"/>
Check for unusual damages.	<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

Action	Result	OK?
Check probes and filters for contamination. Replace if filters are contaminated.		<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

3.7 Checklists fifth maintenance

Pressure Check and Performance Test:

Description	Min. Content and Set point	Actual content	OK
Pressure of Carrier gas bottle 1	> 20 Barg		<input type="checkbox"/>
Pressure of Carrier gas bottle 2	> 20 Barg (if present)		<input type="checkbox"/>
Pressure of Carrier gas	5.5 Barg		<input type="checkbox"/>
Pressure of Calibration Gas bottle	> 20 Barg		<input type="checkbox"/>
Pressure of new Calibration Gas bottle if the old one has been replaced	> 20 Barg		<input type="checkbox"/>
Pressure of Calibration Gas	2 Barg		<input type="checkbox"/>
Pressure of Sample System	2 Barg		<input type="checkbox"/>
Internal moisture filters exchanged (only for biogas device)			<input type="checkbox"/>
New Calibration successful?			Yes <input type="checkbox"/> No <input type="checkbox"/>
Performance Test successful?			Yes <input type="checkbox"/> No <input type="checkbox"/>
New basic calibration performed if the bottle has been exchanged or if a normal manual calibration was not successful or if the performance test has been failed?			<input type="checkbox"/>

Visual inspection of the equipment:

Action	OK?
Check for contamination and oxidation (rust) of equipment	<input type="checkbox"/>
Check for unusual damages.	<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	

Action	Result	OK?
Check probes and filters for contamination. Replace if filters are contaminated.		<input type="checkbox"/>

Checked:	Yes <input type="checkbox"/> No <input type="checkbox"/>	Result:	Accepted <input type="checkbox"/> Comments <input type="checkbox"/>
<i>Notes</i>		<i>Problems Report(s) when comments:</i>	